CONTENTS

Volume 14 **1967**

INSTITUTE OF WELDING

The Influence of Weld Defects on the Fatigue Behaviour of Welded Constructions
by A. Matting and M. Neitzel 3
Penetration of Solids by High-Power-Density Electron Beams
by D.A. Passoja 13
Biaxial Residual Stress Measurements on Mo-V Welds
by W.H. Busby 39
Underbead and Toe Cracks
by J.G. Baillie 51
Solidification-Dependent Aspects of Fracture in 18% Ni Maraging Steel Welds
by A.T. D'Annessa 62
Annual Lecture: Information and Intellect - A Welding Job
by W.E. Batten 97
The Load-Carrying Capacity of Two Thin Lapped Plates Joined by an Intermittent Run of Bond
by P. Swannell 153
The Fatigue Strength of Butt-Welded Joints in Low-Alloy Structural Steels
by N.E. Frost and K. Denton 157
Quality in Electron Beam Welding
by L.N. Sayer 163
Semi-Automatic CO_2 Welding of Pipelines
by R. Boekholt 170
Detection by Radiography and Ultrasonics of Lack of Fusion in Welds in Pipelines Made by the CO_2 Process
by A. de Sterke 183
Submerged Arc Welding of Stainless Steels
by D. Schulten and P. Mueller 221
Welding of Copper with Deep Penetration Electrodes
by J. Wegrzyn 233
Hot Tensile Properties of $\frac{1}{2}$Cr-$\frac{1}{2}$Mo-$\frac{1}{4}$V and 2$\frac{1}{4}$Cr-1Mo Steam Pipe Material
by W. Barr and M.J. Siverns 238
Guide Syllabus in Welding Technology 273
Electroslag Welding with Coated Consumable Nozzles
by T. Matsuoka, M. Araki, H. Suzuki and K. Murai 287
The KSLA Hot Crack Testing Apparatus
by H. Fredriks and L.J. van der Toorn 298
What was New? (A Brief Review of the International Welding Exhibition at Olympia, 1967)
by T.J. Palmer 343
Welding in the British Motor Industry
by P.B. Bonner 366
Welding in the Manufacture of Rolling Stock on British Railways 370
Welding in Modern Gas Turbine Engine Manufacture
by H. White 375
Power Generation and Welding
by N.T. Burgess 380
Electron Beam Welding
by L.N. Sayer 384
Welding in UK Ship Construction
by W. Richardson 393
Welding in Electronics
by P.M. Knowlson 398
Diversity of Welding Organisations
by G. Parsloe 401
Full Scale Tests on Portal Frames of High Tensile Steel
by M.R. Horne and M.W. Chin 415

CONTENTS

Volume 14 **1967**

INSTITUTE OF WELDING

The Influence of Weld Defects on the Fatigue Behaviour of Welded Constructions
by A. Matting and M. Neitzel 3
Penetration of Solids by High-Power-Density Electron Beams
by D.A. Passoja 13
Biaxial Residual Stress Measurements on Mo-V Welds
by W.H. Busby 39
Underbead and Toe Cracks
by J.G. Baillie 51
Solidification-Dependent Aspects of Fracture in 18% Ni Maraging Steel Welds
by A.T. D'Annessa 62
Annual Lecture: Information and Intellect - A Welding Job
by W.E. Batten 97
The Load-Carrying Capacity of Two Thin Lapped Plates Joined by an Intermittent Run of Bond
by P. Swannell 153
The Fatigue Strength of Butt-Welded Joints in Low-Alloy Structural Steels
by N.E. Frost and K. Denton 157
Quality in Electron Beam Welding
by L.N. Sayer 163
Semi-Automatic CO_2 Welding of Pipelines
by R. Boekholt 170
Detection by Radiography and Ultrasonics of Lack of Fusion in Welds in Pipelines Made by the CO_2 Process
by A. de Sterke 183
Submerged Arc Welding of Stainless Steels
by D. Schulten and P. Mueller 221
Welding of Copper with Deep Penetration Electrodes
by J. Wegrzyn 233
Hot Tensile Properties of $\frac{1}{2}$Cr-$\frac{1}{2}$Mo-$\frac{1}{4}$V and 2$\frac{1}{4}$Cr-1Mo Steam Pipe Material
by W. Barr and M.J. Siverns 238
Guide Syllabus in Welding Technology 273
Electroslag Welding with Coated Consumable Nozzles
by T. Matsuoka, M. Araki, H. Suzuki and K. Murai 287
The KSLA Hot Crack Testing Apparatus
by H. Fredriks and L.J. van der Toorn 298
What was New? (A Brief Review of the International Welding Exhibition at Olympia, 1967)
by T.J. Palmer 343
Welding in the British Motor Industry
by P.B. Bonner 366
Welding in the Manufacture of Rolling Stock on British Railways 370
Welding in Modern Gas Turbine Engine Manufacture
by H. White 375
Power Generation and Welding
by N.T. Burgess 380
Electron Beam Welding
by L.N. Sayer 384
Welding in UK Ship Construction
by W. Richardson 393
Welding in Electronics
by P.M. Knowlson 398
Diversity of Welding Organisations
by G. Parsloe 401
Full Scale Tests on Portal Frames of High Tensile Steel
by M.R. Horne and M.W. Chin 415

Heat Conduction Problem in Laser Welding
by R. Guenot and J. Racinet 427
Solid State Controls for Resistance Welding Machines
by K.D. King 436
Gas-Jet Laser Cutting
by A.B.J. Sullivan and P.T. Houldcroft 443
A New Course for Welding Technicians
by V.W. Clack 445
Stress-Relief Cracking in Carbon and Low Alloy Steels
by J.D. Murray 447
Submerged-Arc Butt Welding from One Side Only in Ship and Tank Construction
by Janos Kenderesi 467
Electroslag Welding of 100 mm Thick Boiler Steels Eliminating the Need for normalising
by E. Malinovská and I. Hrivňák 527
High Recovery Electrodes for Welding Stainless Steel
by R.A. Daemen 550
World of Welding: An Exhibition of Welding Technology 559
Static Tests on Aluminium Alloy Welded Truss Joints
by P. Guiaux 572
Scientific Instrumentation as an Aid to the Control of Resistance Weld Quality
by B.P. Hayward 582
Resistance Welding of Concrete Reinforcement
by H.J. Wilmer 598
Flash Butt Welding of Heavy Sections
by P. Hunter Gordon and W.F. Young 619
Metal Spraying Developments (Report of the Metal Spraying Conference, 1967) . 627

BRITISH WELDING RESEARCH ASSOCIATION

Fatigue Tests on 1½ in. Thick Transverse Butt Welds Containing Slag Inclusions
by T.R. Gurney and G.C. Smith 17
Fatigue Tests on Cross Girder Connections
by A.B.M. Braithwaite and T.R. Gurney 71
Effects of Thermal Straining During Welding on the Fracture Toughness of a Mild Steel
by F.M. Burdekin 81
Fatigue Testing of an Al-Mg-Mn Alloy Pressure Vessel
by T.E. Taylor 84
Factors Affecting the Fatigue Strength of Welded High Strength Alloys
by E.G. Signes, R.G. Baker, J.D. Harrison and F.M. Burdekin . . 108
Effect of Test Pressure on the Fatigue Performance of Mild Steel Cylindrical Pressure Vessels Containing Nozzles
by T.E. Taylor 117
Some Fatigue Tests on 1½ in. Thick Butt Welds Containing Continuous Slag Lines
by J.D. Harrison and T.R. Gurney 121
Sulphur Behaviour in Mild Steel Weld Metal with Respect to the Control of Oxidation During Deposition
by T. Boniszewski and S.E. Le Dieu 132
Studies in Multiple Projection Welding
by P.M. Knowlson 191
Brittle Fracture Tests on Steel Plate to BS. 968: 1962
by M.G. Dawes and F.M. Burdekin 266
Fatigue Strength of Tubes Butt Welded Using a Ceramic Coated Backing Member
by M.G. Dawes 304
Estimation of Diffusivity Coefficients for Hydrogen in Ferrous Materials
by F.R. Coe and Mrs. J. Moreton 313
Effect of Micro-Voids and Manganese Sulphide Inclusions in Steel on Hydrogen Evolution and Embrittlement
by T. Boniszewski and Mrs. J. Moreton 321
Effect of Temperature and Strain Rate on Hydrogen Embrittlement of Steel
by B.A. Graville, R.G. Baker and F. Watkinson 337
Current Research at the British Welding Research Association
by P.T. Houldcroft 389
Effects of Hydrogen on the Fatigue Behaviour of Mild Steel Bar and Weld Metal
by J.D. Harrison and G.C. Smith 493

Arc and Transfer Characteristics of the Steel/CO_2 Welding Process
by J.C. Needham and A.W. Carter 533
Effect of Copper in Low Alloy and Mild Steel Weld Metals
by D. Shackleton 592
Welding of Steel to BS. 968: 1962 - A Dilatometric Investigation
by F. Watkinson and R.G. Baker 603
Elastic and Plastic Strains at Openings in Spherical Vessels
by T.E. Taylor 633
Low Cycle Fatigue Behaviour of Low Alloy Steel Pressure Vessels
by T.E. Taylor 641
Initiation of Brittle Fracture in Structural Steels
by F.M. Burdekin 649

INTERNATIONAL INSTITUTE OF WELDING

Nonshielded Arc Welding of Steel
by T. Kobayashi 101
Reports of Commissions: I, II, III, IV, V, VIII, X, XIII, Gp. 212 . . . 244
The International Institute of Welding
by F. L. Plummer 362
British Delegation to 1967 Assembly 405
Reports of Commissions VI, VII, IX, XII 477
One-Side Automatic Welding in Shipbuilding
by H. Kawai, M. Kawasaki and M. Mitani 503

DISCUSSION AND CORRESPONDENCE ON PAPERS

Brittle Fracture of Cold-Worked Steel
by Z.Szczecinski 61

LETTERS TO THE EDITOR

Weldors and Welders
by T.B. Jefferson 48
Welding Technology Courses
by D.R. Andrews and J. Horswill 48
Welding Standards
by R. Hopper 94
by R. Weck 94
Editorial Policy
by T. Boniszewski 351
Bare Wire Welding
by T. Boniszewski 404
by T. Kobayashi 404
Journal Contents
by D.R. Buckle 442
by R.C. Westbrook 442
by E.L. Burril 568

Book Reviews 107, 131, 150, 272, 351, 358, 568, 581, 591

News 44, 90, 145, 210, 276, 352, 407, 457, 516, 564, 614, 660

INDEX

Volume 14 1967

A.C. power switching 436
Air screw hubs, flash welding 623
Alloy steel, low, effect of copper in weld metals 592
 pressure vessels, fatigue behaviour 641
Aluminium, fabrication and finishing 581
 welding, manual TIG and MIG 107
Aluminium alloy pressure vessels, fatigue testing 84
Aluminium alloys, NP8, welding 614
 welded truss joints 572
Aluminium brazing alloys, BS 45
Aluminium coatings, flame-sprayed 665
  effect of gritblasting 627
Aluminium-magnesium-silicon alloys, welded truss joints 572
American Welding Society, annual meeting and welding show 458
 publications and activities 90-91, 146
 resistance-spot welding 90
 U.K. group 90
 Welding Handbook, Section 4 358
Andrews, D.R., and Horswill, J., welding technology courses 48
Apps. R.I., flame sprayed aluminium coatings 627
Araki, M. See Matsuoka, T.
Arc, physics of, report on 264
Arc characteristics, effect of pulsed current supplies 533
Arc welding, automatic 351
  one-side, in shipbuilding 503
 CO_2 shielded, consumable arc 592
  pulsed current technique 533
  sulphur behaviour in mild steel weld metal 132
 in motor industry 368
 inert-gas 150
  of copper 234, 667
 inert-gas MIG and TIG 150
 manual 351
 manual metal-arc, of copper 234
 manual TIG and MIG, of aluminium 107
 nonshielded 101, 404
 one-side automatic, fundamental researches 503
  high tensile steel plate 513
  in ship building 503
  methods 503
  Mitsubishi method 509
  properties of joint 508
  with continuous copper bar 505
  with sliding copper shoe 505
 process and equipment developments review 343
 report of commission 246
 semi-automatic 351
 semi-automatic CO_2, of pipelines 170
  of pipelines, inspection of 183
 special processes, report of commission 488
 steel/CO_2, pulsed current technique 533
 submerged-arc, conference on 660
  I^2R method 513
  of copper 234
  of stainless steels 221
  one-sided 467
  twin-arc 512
 tungsten-arc, of gas turbines 376
 without flux 101, 404
Atkins, F.J., plasma spraying of powders 630

Backing rings, ceramic coated 304
Bailey, A.R., introductory practical metallography 131
 role of microstructure in metals 131
Baillie, J.G., cracks 51
Baker, H. Wright (Ed.), modern workshop technology 131
Baker, R.G. See Graville, B.A.; Signes, E.G.; Watkinson, F.
Barr, W., and Siverns, M.J., hot tensile properties of steam pipe material 238
Batten, W.E., information and intellect 97
Beal, R.E., flash welding 624
Berry, A., obituary 148
Biers, H., obituary 281
Billet welding, flash welding 624
Boekholt, R., CO_2 welding of pipelines 170
Boiler chamber and superheaters, welding 381
Boiler drums, welding 380
Boiler steels, electroslag welding 527
Bonding, flip-chip 399
 of lapped plates with elastic glue 153
 ultrasonic 399
Boniszewski, T., bare wire welding 404
 editorial policy 351
Boniszewski, T., and Le Dieu, S.E., sulphur behaviour in mild steel weld metal 132
Boniszewski, T., and Moreton, J., hydrogen evolution and embrittlement 321
Bonner, P.B., welding in the British motor industry 366
Bosworth, W.H., obituary 46
Braithwaite, A.B.M., and Gurney, T.R., fatigue tests 71
Brazing, B.S. 45
 process and equipment development review 350
Brazing alloys, aluminium, BS 45
British Iron and Steel Research Association, spray steelmaking 44
British Railways, electric locomotives, welded construction 370
 rolling stock manufacture 370
British Standards Institution, nuclear reactor containment 669
 welder qualification 664
British Welding Research Association
 annual report 516
 appointment L.M. Gourd as training officer 145
 at American Welding Society Show 276
 at International Welding Exhibition (Olympia) 276
 books on welding technology 667
 current research 389
 Deputy Director tours Australia 667
 electroslag welding 276
 Imperial College collaborative scheme 615
 inert gas arc welding of copper 667
 new grant terms for 354
 proposed merger with Institute of Welding 516, 660
 research associations and Industrial Training Act 564
 standard welding data 615
Brittle fracture, in mild steel, heat treatment for 81
 initiation in structural steels 649
 of cold-worked steel 61
 report of commission 259
 tests on steel plate 266
Brown, R.L., flame sprayed deposition of silicon powder 630
Buckle, D.R., journal contents 442
Burdekin, F.M., brittle fracture in structural steels 649
 fracture toughness of mild steel 81
 see also Dawes, M.G.; Signes, E.G.
Burgess, N.T., power generation and welding 380
Burrill, E.L., journal contents 568
Busby, W.H., biaxial residual stress measurements 39
Butt welds, containing continuous slag lines, fatigue tests on 121
 fatigue strength in low alloy steels 157
 transverse, containing slag inclusions, fatigue tests on 17
 tube, using ceramic coated backing rings 304

Carbon-manganese steel, cold cracks 51
 Nb-treated, CCT characteristics 603
Carter, A.W. See Needham, J.C.
Ceramic coated backing rings, use of 304
Ceramic coatings, flame sprayed 629
Ceramics, silicon nitride, production of 630
Chain welding, flash welding 624

Chin, M.W. See Horne, M.R.
Chromium-molybdenum steel, hot tensile properties 238
Chromium-molybdenum-vanadium steel, hot tensile properties 238
Clack, V.W., new course for welding technicians 445
Clark, F., obituary 281, 357
Clark, F., and Twining, J., standards of welding achievement during training 107
Clark, W.P., powder hard-surfacing in America 631
Coatings, aluminium, flame-sprayed 665
  flame sprayed, effect of gritblasting 627
  ceramic, flame sprayed 629
  flame sprayed 629
  plasma sprayed 630
    production and repair applications 666
  zinc, sprayed, inspection of 628
  see also Metal spraying
Coe, F.R., and Moreton, J., diffusivity coefficients for hydrogen 313
Cold-worked steel, brittle fracture of 61
Column connections, SES process 294
Concrete reinforcement, resistance welding of 598; correction 660
Connell, L.D., concrete reinforcement 602
Contamination 377
Co-ordinate indexing 97
Copper, effect in weld metals 592
  gas welding 233
  inert-gas arc welding 234, 667
  manual metal-arc welding 234
  submerged-arc welding 234
  welding with deep penetration electrodes 233
Crack arrest tests 267, 270
Crack sensitivity, CO_2 welds 178
Cracking, HAZ, in steam pipe materials 241
  hydrogen, HAZ 603
  in CTS tests 59
  stress-relief, in low alloy steels 447
  underbead and toe 51
Cracking tests, hot, KSLA 298
Crankshafts, flash welding 623
Creep resisting steels, stress-relieving cracking 450
Cross girder connections, fatigue tests on 71
Cross-wire welding 399
CTS tests, cracking in 59
Cutting, laser, gas-jet 443
  process and equipment development review 347, 349

Daemen, R.A., high recovery electrodes 550
D'Annessa, A.T., solidification-dependent aspects of fracture 62
Dawes, M.G., fatigue strength of butt welded tubes 304
Dawes, M.G., and Burdekin, F.M., brittle fracture tests 266
Deep penetration welding 165
Defects in CO_2 pipe welds 174
Denton, K. See Frost, N.E.
de Sterke, A., lack of fusion in CO_2 welding 183
Diffusivity coefficient, hydrogen 313, 329
Dilatometry, Nb-treated C-Mn steels, continuous cooling transformation 603
Dissimilar metal joints 166
Documentation, report of commission 251
Drake, V.R., obituary 46
Drews, P. See Eichhorn, F.
Drilling rig, "Sea Gem", report on accident 632
Drop weight tests 267, 270

Economics, semi-automatic CO_2 welding 178
Education and training 397
  CO_2 pipe-welders 174
  requirements for the electrical and mechanical manufacturing industries 150
  welding achievements during 107
  welding organisations 401
  welding teachers' conference 461
  welding technicians 445
  welding technology 48, 212, 273
Eichhorn, F., and Drews, P., ultrasonic welding 591
Elastic glue, bonding of lapped plates 153
Electrode displacement measurements 585, 589
Electrode separation during spot welding 582
Electrodes, deep penetration, for copper 233
  high recovery synthetic, stainless steel 550
Electron beam welding 384
  equipment 384
  gas turbines 378
  machines 384
  penetration of solids 13
  process and equipment development review 347
  process development 388
  production and applications 386
  quality in 163
Electron microprobe analyses 63
Electron microprobe studies 65
Electron microscopy studies 62
Electronics, welding in 398
Electroslag welding, boiler steels 527
  consumable guide 276
  SES process 287
  with coated consumable nozzles 287
Electroslag welds, heat treatment 276
Embrittlement, sigma-phase 225
Encapsulation 399
Exhibition, World of Welding 559

Fatigue, cracking characteristics in pressure vessels 647
  low-cycle, of pressure vessels 641
Fatigue behaviour, fisheye formation and 9, 11
  notch effects and 9
  of mild steel, effects of hydrogen on 493
  weld defects influence on 3
Fatigue strength, of butt-welded joints in low alloy steels 157
  of butt welded tubes using Serbex backing rings 304
  of welded high strength steels, factors affecting 108
Fatigue tests, aluminium alloy pressure vessels 84
  fracture surfaces 125
  on butt welds containing continuous slag lines 121
  on cross girder connections 71
  on high tensile steel portal frames 415
  on pressure vessels containing nozzles 117
  on transverse butt welds containing slag inclusions 17
  report of commission 263
Filler metals, submerged-arc welding of stainless steel 229
Fisheye formation and fatigue behaviour 9, 11
Flame spraying. See Metal Spraying; Coatings
Flash welding, effect of welding variables 620
  examples of heavy 623
  physical and metallurgical aspects 622
  preheating cycle and phenomenon of flashing 619
  process 619
  process and equipment development review 346
Flash welds, testing and inspection 623
Flintham, E., Hon. Membership 277
  manual, semi-automatic and automatic arc welding 351
Flip-chip bonding 399
Flux, elimination in arc welding 101, 404
  submerged-arc welding of stainless steel 222
Fractography studies 67
Fracture, brittle. See Brittle fracture
  in nickel maraging steel welds, solidification-dependent aspects of 62
  multiple projection welds 198
Fracture surfaces, fatigue 125
Frames, portal, high tensile steel, failure tests on 415
Fredriks, H., and van der Toorn, L.J., KSLA hot crack testing apparatus 298
Free-cutting steels, effect of manganese sulphide inclusions and micro-voids on hydrogen evolution 326
Freight liner vehicles 373
Friction welding, process and equipment development review 348
Frost, N.E. and Denton, K., fatigue strength of butt-welded joints 157
Fusion, lack of, in CO_2 welds 175, 183

Gas turbines, manufacture 375
Gas welding, copper 233
  process and equipment development review 347
Glue, elastic, bonding of lapped plates 153
Gordon, P. Hunter and Young, W.F., flash butt welding of heavy sections 619
Gourd, L.M., training officer, BWRA 145
Grant, J.B., obituary 669
Graville, B.A., Baker, R.G., and Watkinson, F., hydrogen embrittlement of steel 337
Gritblasting, effect on flame sprayed aluminium coatings 627
Guenot, R., and Racinet, J., laser welding 427
Guiaux, P., aluminium alloy welded truss joints 572
Gurney, T.R. See Braithwaite, A.B.M.; Harrison, J.D.
Gurney, T.R., and Smith, G.C., fatigue tests on butt welds 17

Hall, E.T., flash welding 625
  resistance weld quality control 591
Hammerton, H.R., obituary 464
Hard facing, process and equipment development review 349
Hard-surfacing, powder, in America 631
  production procedure 666
Hardenable alloys, welding of 167
Harrison, J.D. See Signes, E.G.
Harrison, J.D. and Gurney, T.R., fatigue tests on butt welds 121
Harrison, J.D., and Smith, G.C., effects of hydrogen on fatigue behaviour 493

Hart, W., Hon. Membership 277
Hayward, B.P., resistance weld quality control 582
Health. See Safety and health
Heat-affected zone, cracking in steam pipe materials 241
 hydrogen cracking 603
Heat treatment, electroslag welds 276
 for brittle fracture in mild steel 81
 process and equipment development review 350
Henthorne, N.J. See Leake, K.
High strength steel, welded, factors affecting 108
High tensile steel, one-side automatic welding 513
Hinton, Lord, Hon. Fellowship 277
Hopper, R., welding standards 94
Horne, M.R., and Chin, M.W., tests on steel portal frames 415
Horswill, J. See Andrews, D.R.
Hot staking process, automatic controller for 589
Houldcroft, P.T., BWRA research 389
 see also Sullivan, A.B.J.
Hrivňák, I. See Malinovská, E.
Hydrogen, cracking, HAZ 603
 diffusivity coefficients 313, 329
 effects on fatigue behaviour of mild steel 493
 evolution, effect of manganese sulphur inclusions 321
  effect of micro-voids 321
 in underbead and toe cracks 57
 in weld metal 103
 movement through steel 331
Hydrogen embrittlement 332
 effect of manganese sulphide inclusions 321
 effect of micro-voids 321
 effect of temperature and strain rate on 337
Hygiene. See Safety and Health

Ignitron contactor 437
Image quality indicators 45
Impact tests 267, 269
Inclusions, manganese sulphide, effect on hydrogen evolution and embrittlement 321
 slag, in transverse butt welds 17
Indexing of information 97
Indian Engineering Association, Welding Division 458
Indian Institute of Welding 146
Indian Standards Institution 146
Induction heating and welding, process and equipment development review 349
Information, indexing of 97
Ingham, H.S., plasma flame process 630
Inspection and testing, process and equipment development review 350
 see also under specific methods
Institute of Welding
 AEI prize 664
 Annual Dinner (1967) 564, 664
 Annual General Meeting (1967) 663
 Associate-Membership examination 210, 614
 Branch activities. See below
 Branch secretaries conference 407
 British Oxygen bursaries 564, 664
 Sir Charles Lillicrap Lecture 564
 conference on submerged-arc welding (Harrogate) 660
 Council elections 1967 407
 Council nominations 210
 election of Members 44, 90, 210, 277, 457, 564, 614, 664
 Metal Spraying and Plastic Coating Division. See Metal Spraying and Plastic Coating Division
 proposed merger with BWRA 516, 660
 Spring Meeting (1967) (Dusseldorf) 277, 352
 Tibbenham Prize award 90
 welding of aluminium alloy NP8 614
 Sir William Larke medal 664
 see also School of Applied Non-Destructive Testing

BRANCH NEWS:

East Midlands 523*, 565, 670
Eastern Counties 91, 523*
Leeds 93, 148, 150, 408, 523*, 566
Liverpool 357, 523*, 566, 616
Manchester 524*, 566
North Eastern (Tees-side) 48, 524*, 566
North Eastern (Tyneside) 149, 524*, 566
North London 216, 284, 409, 524*, 566
North London (Slough) 281, 524*, 567
Preston 356, 408, 524*
Scotland 93, 283, 355, 524*, 567
Sheffield 150, 524*, 567
South London 148, 216, 218, 284, 356, 462, 524*, 567, 670
 Medway Section 47, 217, 524*, 567
South Wales 149, 281, 284, 524*
Institute of Welding: Branch News (contd.)
 South Western 149, 524*, 567
 Southern Counties 149, 215, 355, 356, 409, 524*, 567, 670
 Wolverhampton 46, 213, 282, 408, 524*, 568, 616

 * Branch officers and committees

Institute of Welding of Slovenia, Ljubljana conference 354
Instrumentation, resistance weld quality control 582
International Institute of Welding
 Annual Assembly (London, 1967) 361, 405, 457, 517, 667
 image quality indicator 45
 reference radiographs of welds 147
 Reports of Commissions:
 I - welding by thermo-chemical or mechanical energy and allied processes 244
 II - arc welding 246
 III - resistance welding 250
 IV - documentation 251
 V - testing, measurement and control of welds 252
 VI - terminology 477
 VII - standardisation 478
 VIII - hygiene and safety 256
 IX - behaviour of metals subjected to welding 483
 X - residual stresses and stress relieving. Brittle fracture 259
 XII - special arc welding processes 488
 XIII - fatigue testing 263
 review of activities 362
 Spring Meeting of Executive Council 212
 U.K. Committee 457
 U.K. Council 46
International Standardisation (publication) 669
International Standards Organisations, recommendations 462
International Welding Exhibition (Olympia) 213
 review of 343

Jarman, R.A., in welding technology 212
Jefferson, T.B., weldors and welders 48
Jenkins, A.R., IIW Annual Assembly 520

Kawai, H., Kawasaki, M., and Mitani, M., one-side automatic welding in shipbuilding 503
Kawasaki, M. See Kawai, H.
Kenderesi, J., one sided submarged-arc welding 467
King, K.D., resistance welding machines 436
Knowlson, P.M., flash welding 624, 626
 multiple projection welding 191
 resistance weld quality control 591
 solid state controls 442
 welding in electronics 398
Kobayashi, T., bare wire welding 404
 nonshielded arc welding 101, 404
KSLA hot crack testing apparatus 298

Lack of fusion. See Fusion
Larke, W.M., obituary 410
Laser cutting, gas-jet 443
Laser welding, effect of non-uniformity 428
 effect of plate thickness 430
 heat conducting problems in 427
 limitation in surface temperature 431
 maximum depth of fusion 431
 practical examples 435
 sheet of limited thickness 433
 theoretical temperature distribution 428
 uniform circular heat source 428
Leake, K., and Henthorne, N.J., welding craft science 568
Le Dieu, S.E. See Boniszewski, T.
Locomotives. See British Railways
London Building (Constructional) Amending By-laws 1966 461
Long joints, SES process 296
Low alloy steels, fatigue strength of butt-welded joints in 157
 stress-relief cracking in 447
Magnetic welding table 467
Maignan, J., metal spraying 628
Maintenance, flame spraying for 631
Malinovská, E., and Hrivňák, I., electroslag welding 527
Manganese-silicon-aluminium wires, carbon-dioxide shielded deposition from 132
Manganese-silicon wires, carbon-dioxide shielded deposition from 132
Manganese sulphide inclusions, effect on hydrogen evolution and embrittlement 321
Marshall, F., obituary 464
Masing, W.E., concrete reinforcement 602
Matsuoka, T., Araki, M., Suzuki, H., and Murai, K., electroslag welding with coated consumable nozzles 287
Matting, A., weld defects 3
McWilliam, J.A., flash welding 624

Metal forming and metalworking, equipment 350
Metal spraying, aluminium coating, flame sprayed 665
conference 627
developments 628
effect of gritblasting on bond strength of aluminium coatings 627
flame sprayed coatings 629
flame-sprayed deposition of silicon powder 630
flame spraying, for maintenance 631
reduces production costs and increases performance 665
mechanised applications 627
plasma process 630
six ton roll flame sprayed 665
zinc coatings, inspection of 628
Metal Spraying and Plastic Coating Division 665
industrial corporate membership 277
recent technical developments 277
research panel activities 277
second conference and dinner 407, 627
second metal spraying conference 277
Metallography, introduction to 131
Microstructure, role in metals 131
Micro-voids, effect on hydrogen evolution and embrittlement 321
Micro welding, process and equipment development review 347
Mild steel, brittle fracture in, heat treatment for 81
effect of copper in weld metals 592
fatigue behaviour of, effects of hydrogen on 493
Mild steel weld metal, carbon dioxide, sulphur behaviour in 132
Mitani, M. See Kawai, H.
Molybdenum-vanadium steel welds, biaxial residual stress measurements 39
Moreton, J. See Boniszewski, T.; Coe, F.R.
Morrow, F., obituary 669
Motor industry, welding in 366
Mueller, P. See Schulten, D.
Murai, K. See Matsuoka, T.
Murray, J.D., stress-relief cracking 447

Needham, J.C., and Carter, A.W., arc and transfer characteristics 533
Neitzel, M., weld defects 3
Nickel maraging steel welds, solidification-dependent aspects of fracture in 62
Nitrogen content of weld metal 103
Nondestructive testing, ship construction 397
Normalising, elimination in welding of boiler steels 527
Notch effects and fatigue behaviour 9
Nozzles, coated consumable, electroslag welding 287
Nuclear power stations 380, 382
Nuclear reactors, containment, BS 669

Onion, G.A., flame spraying for maintenance 631
Oxidation during deposition, control of 132
Oxygen content of weld metal 103

Parallel gap joining 400
Parsloe, G., welding organisations 401
Passoja, D.E., electron beam welding 13
Pemberton, H.N., obituary 281, 357
Penetration of solids, electron beam welding 13
Petersen, J.D., plasma sprayed coating characteristics 630
Pipe, flash welding 624
steam, material, hot tensile properties of 238
Pipelines, semi-automatic CO_2-welded, inspection of 183
semi-automatic CO_2-welding 170
Plasma processes, development review 349
Plasma sprayed coatings, production and repair applications 666
Plasma spraying, coating characteristics 630
materials, techniques and applications 630
powders, techniques and applications 630
Plate, heavy, SES process 297
high tensile steel, one-side automatic welding 513
lapped, bonded by elastic glue, behaviour of 153
steel, brittle fracture tests on 266
Plummer, F.L., International Institute of Welding 362
Annual Assembly 521
Porosity 377
CO_2 welds 178
prevention of 102
Portal frames, high tensile steel, failure tests on 415
Porter, F.C. and Walden, G.K., inspection of sprayed zinc coatings 628
Positioning equipment, review 350
Postheating, flash welding 620
Power generation and welding 380
Preheating, flash welding 619
Pressure vessels, aluminium alloy, fatigue testing 84
containing nozzles, pressure fatigue tests on 117
elastic and plastic strains at openings in spherical 633
fatigue behaviour of alloy-steel spherical 641
recommended welded connections for 272

Prestrain, effect on fatigue 123
Projection welding, multiple, studies in 191
process and equipment development review 346
Pulsed current supplies, effect on arc and transfer characteristics 533

Quality control, electron beam welding 163
gas turbines 376
in motor industry 369
locomotive welding 372
resistance welding 582

Racinet, J. See Guenot, R.
Radiography, CO_2 welds in pipelines 183
reference radiographs of welds 147
Railway rolling stock 370
Railwelding, flash welding 624
Ralph, B.W., M.Sc. in welding technology 212
Rectifier, silicon controlled 437
Residual stress, biaxial, measurements on Mo-V steel welds 39
report of commission 259
Resistance welding, gas turbines 375
in motor industry 366
of concrete reinforcement 598; correction 660
process and equipment development review 345
quality control 582
report of commissions 250
Resistance welding machines, solid state controls for 436
Richards, D.T.A., obituary 213
Richardson, W., ship construction 393
Ridealgh, F., concrete reinforcement 602
solid state controls 442
Ring welding, flash welding 624
Root fusion, lack of 166
Root penetration, incomplete, CO_2 welds 175
Root porosity 166
Routh, P.M.C., obituary 145
Rüge, J., brittle fracture of cold-worked steel 61

Safety and Health, report of commission 256
Sayer, L.N., electron beam welding 384
quality in electron beam welding 163
School of Applied Non-Destructive Testing 44
Schulten, D., and Mueller, P., submerged arc welding of stainless steels 221
Science Museum, World of Welding exhibition 559
"Sea Gem" drilling rig, report on accident 632
Seam welding, process and equipment development review 346
Serbex backing rings 304
SES electroslag process 287
Shackleton, D., copper in weld metals 592
Ship construction, assembly 395
hull design 393
non-destructive testing 397
one-side automatic welding 503
preparation 395
quality of ships steel 394
SES process 296
steelwork fabrication 394
systems and equipment 396
welding in 393
welding methods 396
Shipbuilders and Repairers National Association 407
Side-wall penetration, CO_2 welds 178
Sigma-phase embrittlement 225
Signes, E.G., Baker, R.G., Harrison, J.D., and Burdekin, F.M., fatigue strength of welded high strength steels 108
Silicon controlled rectifier 437
Silicon nitride ceramics, production of 630
Silicon powder, flame-sprayed deposition 630
Siverns, M.J. See Barr, W.
Slab welding, flash welding 624
Slag inclusions in transverse butt welds 17
Slag lines, continuous, in butt welds 121
Slovenian Welding Society 354
Slow bend tests 267, 270
Smith, G.C. See Gurney, T.R.; Harrison, J.D.
Solders, B.S. 45
Solid state controls 436
Solidification-dependent aspects of fracture 62
Spatter losses 104
Spot welding, AWS 90
electrode separation during 582
process and equipment development review 345
resistance, AWS 90
weld growth and sheet deformation 582
Spot welding machines, solid state controls 436
Spray steelmaking 44
Stainless steel, high recovery synthetic electrodes 550
hot crack susceptibility 298
submerged-arc welding of 221

Standardisation, International, publication 669
report of commission 478
Standards, ISO recommendations 462
Stanton, W.E., mechanised metal spraying 627
Steam pipe material, hot tensile properties of 238
Steam turbines, welding 382
Steel, BS. 968: 1962, welding 603
see also under specific types
Steelmaking, spray 44
Stress, uniaxial, relaxation tests 41
Stress relief, effect on fatigue 123
report of commission 259
Stress-relief cracking in carbon and low alloy steels 447
Stresses, transformation 58
Structural steels, brittle fracture initiation 649
stress-relief cracking 451
Stud welding, process and equipment development review 349
Sullivan, A.B.J., and Houldcroft, P.T., gas-jet laser cutting 443
Sulphur behaviour in carbon dioxide mild steel weld metal 132
Suzuki, H. See Matsuoka, T.
Swannel, P., load-carrying capacity of bonded lapped plates 153
Szczecinski, Z., brittle fracture of cold steel 61

Taylor, T.E., fatigue behaviour of pressure vessels 641
fatigue testing of pressure vessels 84
openings in spherical vessels 633
pressure fatigue tests on pressure vessels 117
Teague, E.D., flame sprayed ceramic coatings 629
Tensile properties, hot, of steam pipe material 238
Terminology, report of commission 477
Test house, welded steel 666
Testing, measurement and control of welds, report of commission 252
see also Inspection and testing; Nondestructive testing
Thermit welding, process and equipment development review 350
Thyristor 437
Titanium alloys, fabricated duct 377
Training. See Education and training
Transfer characteristics, effect of pulsed current supplies 533
Transformation stresses 58
Transistors, welding in 398
Truss joints, aluminium alloy, static tests on 572
Tubes, butt welded, using Serbex backing rings, fatigue strength of 304
Twining, J. See Clark, F.

Ultrasonic bonding 399
Ultrasonic testing, CO_2 welds in pipelines 183
Ultrasonic weld checker 440
Ultrasonic welding, process and equipment development review 349
process and parameters 591

van der Toorn, L.J. See Fredriks, H.
Van Horn, K.R., aluminium vol. 3 581

Walburn, J., M.Sc. in welding technology 212
Walden, G.K. See Porter, F.C.
Waller, D.N., solid state controls 442
Watkinson, F. See Graville, B.A.
Watkinson, F., and Baker, R.G., steel to BS. 968: 1962 603
Weck, R., appointment as visiting professor 354
welding standards 94
Wedgwood-Benn, A., IIW Annual Assembly 520
Wegrzyn, J., welding of copper 233
Weld cladding with strip electrodes 228
Weld defects, influence on fatigue behaviour 3
Weld expansion monitor 441
Weld metal, carbon dioxide mild steel, sulphur behaviour in 132
Welders, qualification requirements, BS 664
spelling 48
training and supervision 397
Welding, arc. See Arc welding
behaviour of metals subjected to, report of commission 483
by thermo-chemical or mechanical energy and allied processes, report of commission 244
training for. See Education and training
Welding arc. See Arc
Welding craft science 568
Welding Handbook, Section 4 358
Welding organisations, diversity of 401
Welding technicians, new course for 445
Welding technology, courses 48
guide syllabus in 273
M.Sc. course 212
Westbrook, R.C., journal contents 442
Whalley, G.E., obituary 523
White, H., gas turbine manufacture 375
Wide plate tests 269
Wilmer, H.J., concrete reinforcement 598; correction 660
Workshop technology, modern 131
World of Welding, exhibition 559
Wright, S.M., flame sprayed coatings 629
Wroath, J., obituary 148

Young, W.F. See Gordon, P. Hunter

Zinc coatings, sprayed, inspection of 628